

## How to Apply an Iron-On Embroidered Patch & What You Will Need:

- ☐ Your **iron-on patch**
- ☐ A **clean, dry fabric surface** (cotton or cotton blend works best)
- ☐ **Household iron** (no steam)
- ☐ **Thin pressing cloth** (like a pillowcase, T-shirt, or parchment paper)
- ☐ **Flat, heat-safe surface** (ironing board or hard table)
- ☐ Optional: **Needle & thread** for extra security

### 1. Prepare the Fabric

- ☐ Wash and dry the garment first — no fabric softener.
- ☐ Lay it flat on your ironing surface and smooth out wrinkles.

### 2. Position the Patch

- ☐ Place the patch **embroidery side up** and **adhesive (shiny) side down** where you want it.
- ☐ Double-check the placement — once it's ironed, it's hard to move!

### 3. Cover the Patch

- ☐ Place your pressing cloth over the patch to protect it and the fabric from direct heat.

### 4. Set the Iron

- ☐ Preheat your iron to **medium-high (about 300–350°F / 150–180°C)**.
- ☐ **Turn off steam.** Dry heat is essential to activate the adhesive.

### 5. Apply Heat

- ☐ Firmly press the iron on top of the covered patch for **15–20 seconds**.
- ☐ Lift the iron (don't slide it) and check the edges.
- ☐ If edges lift, re-cover and press again for another **10–15 seconds**.

### 6. Allow to Cool

- ☐ Let the patch and fabric cool completely (about 2–3 minutes).
- ☐ Cooling helps the adhesive set fully.

### 7. (Optional) Reinforce

- ☐ For high-wear items (jackets, backpacks, uniforms), **sew around the edge** for extra durability.

### Care Tips

- ☐ Wait **24 hours** before washing.
- ☐ Wash **inside-out**, in **cold water**, and **air dry** if possible.
- ☐ Avoid dry cleaning or very high heat.